

split

Date: Monday, 08/12/2008 1:16:48 PM  
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SEAT TRACK ASSEMBLY
Job Number	: 41240		
Estimate Number	: 13547		
P.O. Number	:	Part Number	: D3811041
This Issue	: 08/12/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3811 PREL
First Issue	: 14/08/2008	Project Number	: N/A
Previous Run	:	Drawing Revision	: PREL
Written By	:	Material	:
Checked & Approved By	:	Due Date	: 21/08/2008
Comment	: Est Rev: A New Issue 08-07-31 JLM Verified By: DD	Qty:	2 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D38111	Seat Track
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Seat Track

Batch: 41119

u 08-12-08

2.0	D38113	Bushing
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Bushing

Batch: B 40987

FF 08/12/08

3.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Batch: M 109031

FF 08/12/08

4.0	MS27039115	Screw
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Screw

Batch: M 109321

FF 08/12/08

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Install BUSHINGS AS PER DWG D3811 TORQUING TO 20-25 IN LBS.

FF 08/12/08



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT TRACK ASSEMBLY

Job Number: 41240

Part Number: D3811041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/12/08 (42)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock  
Location: ST 250

AS 08/12/08 (42)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/08

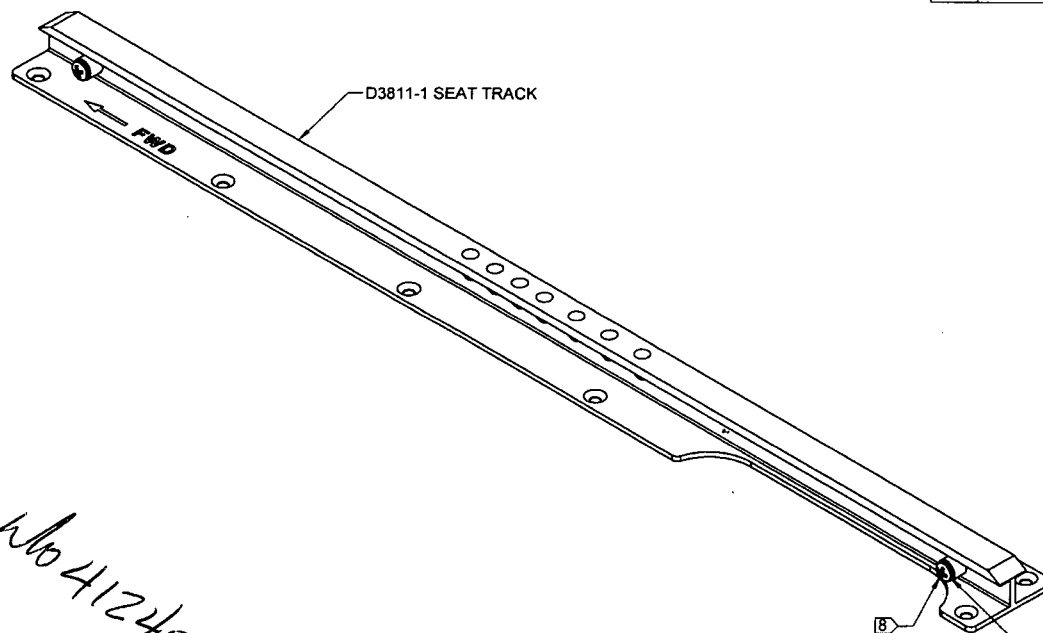
Job Completion



mk 08-12-08



QTY	P/N	DESCRIPTION
X	D3811-041	SEAT TRACK ASSEMBLY
1	D3811-1	SEAT TRACK
4	D3811-3	BUSHING
2	MS21042L3	NUT
2	MS27039-1-15	SCREW



**D3811-041 SEAT TRACK ASSEMBLY**

**RELEASED**  
08-23-18

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART ASSEMBLY P/N D3811-041 & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.76 lbs
- 8) TORQUE FASTENERS TO 20-25 in-lbs

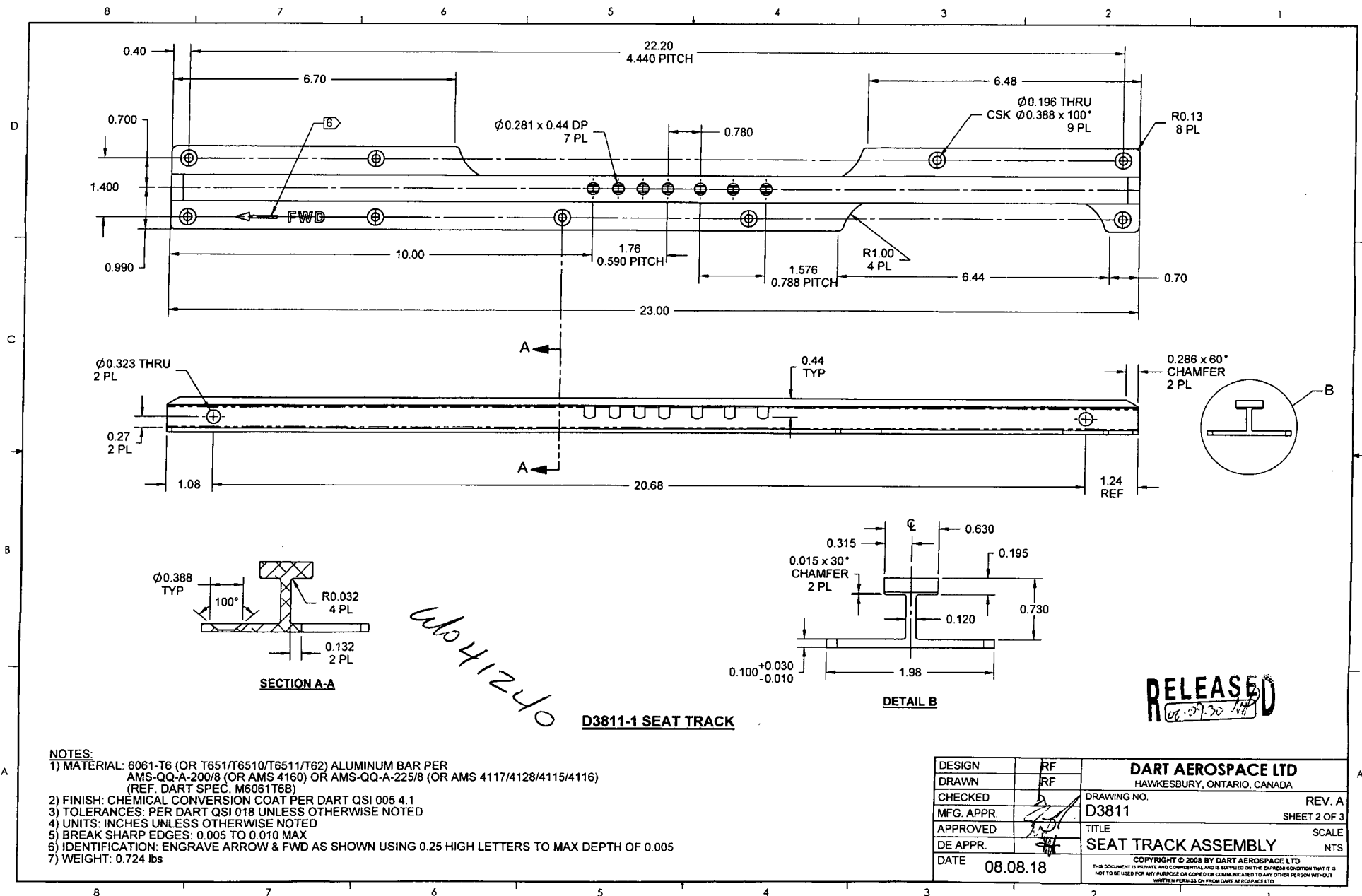
A	NEW ISSUE	RF	08.08.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.08.18		

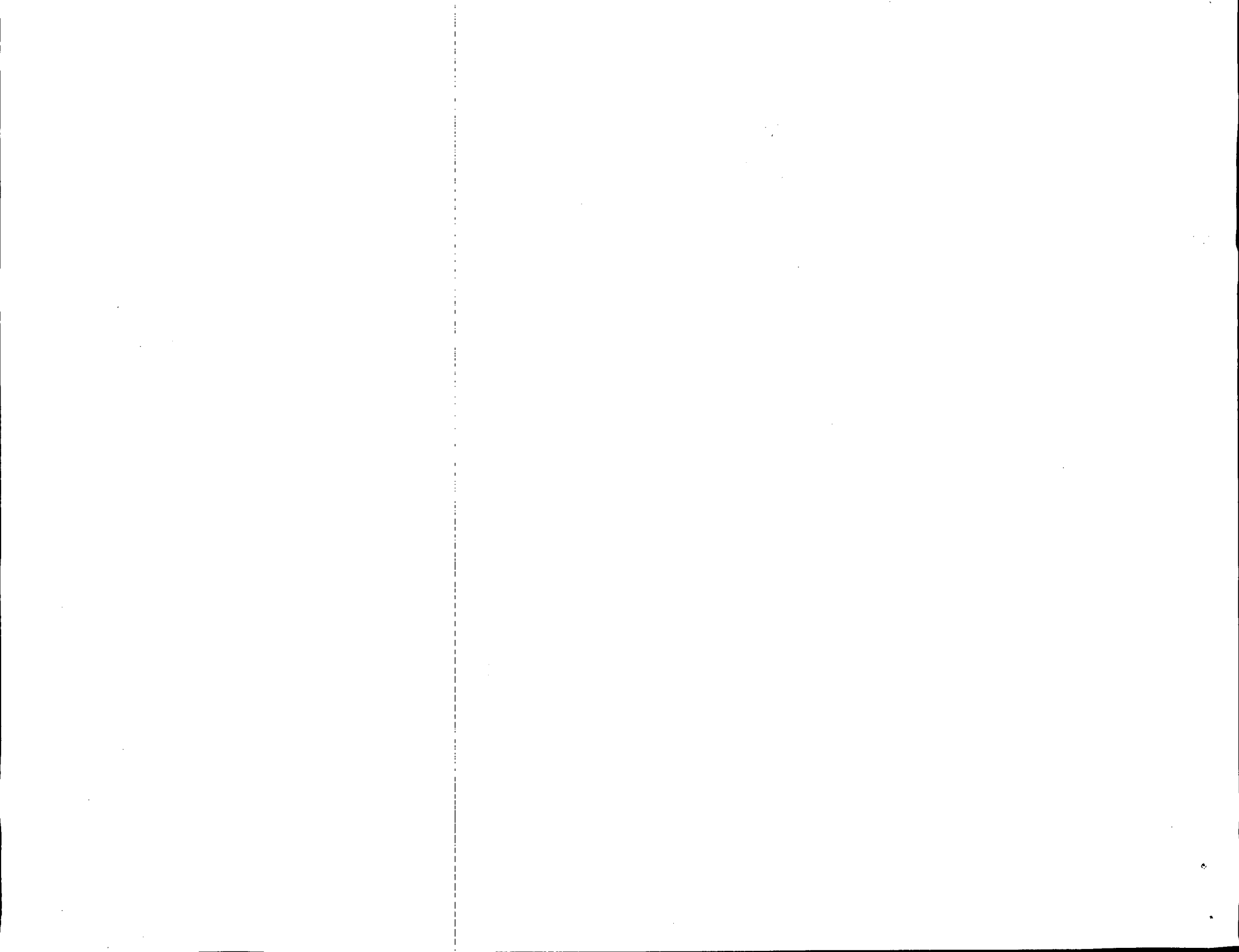
**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3811** REV. A  
TITLE **SEAT TRACK ASSEMBLY** SCALE NTS  
SHEET 1 OF 3

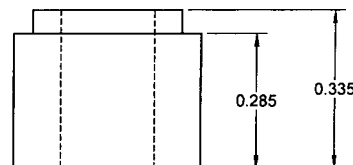
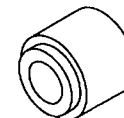
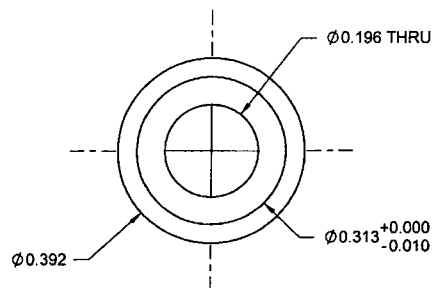
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*No 41240*

**D3811-3 BUSHING**

**RELEASED**  
*08-09-30/16*

**NOTES:**

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) (DART REF. SPEC. M6061T6R)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.003 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3811</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>SEAT TRACK ASSEMBLY</b>	NTS
DATE	<b>08.08.18</b>	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

